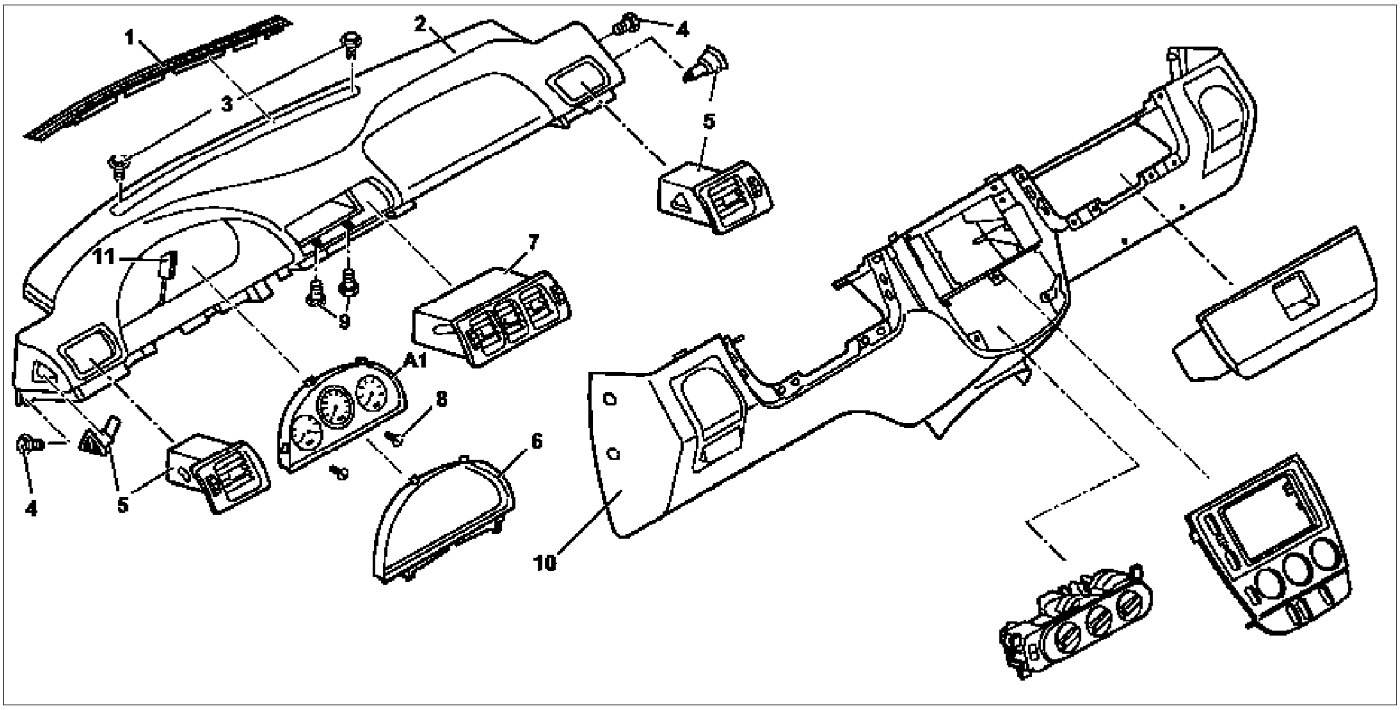
AR68.10-P-1000GH	Removing and installing instrument panel	13.3.97

MODEL 163.113 /128 /136 /154 /157 /172 /174 /175



P68.10-0611-09

1 Upper air outlet cover
2 Instrument panel
3 Bolts
4 Bolts
5 Left and right side air nozzles
6 Instrument cluster cover frame
7 Center air nozzle
8 Plastic screws
9 Bolts
10 Bottom section of instrument panel
11 Plug connector to instrument cluster
A1 Instrument cluster

	Remove/install		
1	Remove instrument panel bottom section (10)		AR68.10-P-1040GH
2	Remove A-pillar trim on left and right		AR68.30-P-4050GH
3	Remove upper section of air outlet panel (1)	Long wedge	*115589035900
4	Unscrew screws (3) from upper side of instrument panel		
5	Remove instrument cluster (A1remove		AR54.30-P-6015GH
6.1	Disconnect sun sensor connector	Only as of 01.09.01: Connector is located behind instrument cluster	
7.1	Remove Parktronic display	Only with Parktronic system (PTS), Code 220a.	AR54.65-P-0003GH
8.1	Disconnect connector from actuator motor for air distribution flap	Only as of 01.09.01: Connector is located at center air outlet nozzle on driver's side.	
9.1	Disconnect connector from temperature sensor	Only as of 01.09.01: Connector is located on right side of center air outlet nozzle.	
10	Remove screws (9) from center of instrument panel		
11	Remove screws (4) from sides of instrument panel		
12	Remove instrument panel (2)	Danger of damaging instrument panel when removing and installing	
13	Install in the reverse order		

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Long wedge

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